



# Low outgas adhesive transfer tapes T4412W/T4412WP

### **Features**

- Excellent in adhesion with Polyimide film(PI), stainless steel(SUS) and etc.
- T4412WP is excellent for handling and punching process by adhesive with PET carrier.
- Low outgas type.

## Structure

T4412W T4412WP Product name Release film Release film Adhesive PET Adhesive Structure Adhesive Release film Release film Main component Acrylic Acrylic Carrier PET film Color Transparent Transparent Adhesive thickness (µm) About 45 About 55 Release paper thickness (µm) About 75 + 75 About 50+38 Bonding strength (N/20mm) \* 12 12 St'd size(width & length) 500mm × 100M 500mm × 100M

# Suitable use

■ It is suitable for bonding FPC.

T4412W/T4412WP TDS-226

<sup>\* 180°</sup> peeling strength (Substrate:SUS)



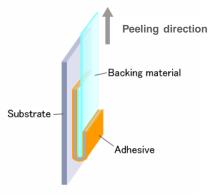
1. Bonding strength on various type of substrate (180° peeling)

<Test piece condition>
Tape width: 20mm

Bonding condition: One stroke with 2-kg roller Measuring condition: 23°C±5°C 60%±20%RH

Peel speed: 300mm/min Backing material: 25µmPET

[Left at RT for one hour before measurement]



<180° peeling strength test>

(N/20mm)

	Substrate	T4412W	T4412WP
180° Peeling strength	SUS	12	12
	PI	11	11

### 2. Bonding strength(180° peeling) at different temperatures

<Test piece condition>

Substrate: SUS Tape width: 20mm

Bonding condition: One stroke with 2-kg roller

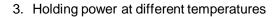
Peel speed: 300mm/min Backing material: 25µmPET

[Left at RT for one hour and then at each temperature for 5 minutes before measurement]

<Result> (N/20mm)

	Measuring condition	T4412W	T4412WP
180° Peeling strength	23°C	12	12
	40°C	11	10
	60°C	10	9
	80°C	8	6

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<Test piece condition>

Substrate: SUS

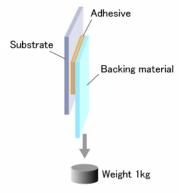
Bonding condition: One stroke with 2-kg roller

Backing material: 25µmPET

[Left at RT for one hour and then at each temperature for 30

minutes before measurement]

[Creep length after one hour application of 1-kg load]



<Holding power test>

### <Result>

(mm)

	Measuring condition	T4412W	T4412WP
Cross langth	40°C	0.2	0.2
Creep length	100°C	0.3	0.3

#### 4. Outgas

<Test method and condition>

Test method: Dynamic headspace method (Purge & Trap) Gas chromatography-mass spectrometry.

Standard substance: tetra-decane
Outgassing condition: 120°C 1hour

<Results>

(ppm)

	T4412W	T4412WP
Outgas	90	30





Note on the characteristic data given— Data on the characteristics of the products described in this catalog are based on the results of evaluations carried out by the company. This does not guarantee that the characteristics of the product conform with your usage environment. Before use, review the usage conditions based on evaluation data obtained from the equipment and substrates actually used.

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